CIGARETTE SPECIFICATION

MANUFACTURING CENTER
DAVE'S LIGHTS KS REGULAR FTB
BRAND CODE-03150 (STD)

EFFECTIVE DATE: 03/12/96
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM	TAR PER PUFF	:	1.40	MG/PUFF	
TOBACCO ROD LENGTH	:	56.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	31.000	MM					
TOTAL R.T.D.	:	126	MM H2O					
DILUTION TARGET	:	14.0 +/-	5.0 %					

TIPPING PAPER : 62MM X 3500M CK/WHT PPT KC 265M2 14-221-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A3140 - 13.05% DAVE'S REGULAR

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0003 FILTER: 07670A

COMMENTS : NOTE: NO SHIFT IN TARGET WEIGHT VIA ATM.

REASON FOR CHANGE : SAP FILTER CODE CHANGED FROM B07670 TO 07670A TO
: ALLOW FOR WAREHOUSING OF FINISHED FILTERS. NEW
: FILTER ROD DESCRIPTION ADDED TO FILTER SPEC.
: MATLS/ADHS UPDATED IF APPLICABLE. NO OTHER CHGS.

PREPARED BY : K. V. SMITH -
PREPARATION DATE : 3/11/96

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APPROVED BY: Janice M Busse

SUPERCEDES SPECIFICATION DATED: 1/01/96

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